

# 90TH TECHNICAL Conference #2015BCMATECH

MAY 3-6, 2015 The Hilton tampa downtown

TAMPA, FLORIDA





















The B&CMA welcomes you to our 90th Technical Conference as we gather baker and supplier members for learning, collaborating and camarderie, all in the relaxed setting of Tampa, Florida.

#### **Hotel Information**

The Hilton Tampa Downtown 211 N Tampa Street Tampa, FL 33602 Reservations: (813) 204-3000 Go to www.thebcma.org website for link to hotel registrations

Located in the heart of downtown Tampa, Hilton Tampa Downtown boasts an ideal position, minutes from a variety of local businesses and leisure attractions. A convenient trolley service is available to take you to popular entertainment options including the Tampa Bay Times Forum, Channelside Bay Plaza, the Florida Aquarium and Ybor City. The hotel is an ideal base for business guests in Florida. Highlights include: On-site Starbucks, 211 Restaurant, Rooftop sundeck, outdoor pool and 24-hour fitness center.

#### **Hotel Reservations**

B&CMA's room block with Hilton Tampa Downtown features:

- \$149.00 room rate
- Complimentary Internet access
- Discounted overnight self-parking is \$16 for B&CMA attendees

Please make your room reservations and travel arrangements soon. A special group rate of \$149.00 single/double is available until Friday, April 10, 2015. Tuesday night is SOLD OUT, contact B&CMA for more information. Reservations can be made by calling the Hilton Tampa Downtown reservation line at (813) 204-3000 or via the weblink provided on B&CMA website: www.thebcma.org



Please reference the group name "B&CMA Technical Conference" when making your reservation. Check in time is 3 pm and check out time is noon. Self-parking is discounted to \$16 for B&CMA members (be sure to indicate you are

with our group) and valet parking is \$20 per day. Internet access is complimentary in guest rooms (removed from bill at check out).

#### **Registration Discounts**

Correspondence Course students and First Time Technical Conference attendees receive a 25% discount off the Full Conference registration rate.

#### **Travel Information**

Tampa International Airport is the closest airport and is about 9 miles (13 minutes) to the Hilton Tampa Downtown.

#### **Taxi and Shuttle**

Blue One Transportation offers nonstop transportation to and from the Tampa International Airport. To use this service please call Hilton Tampa transportation hotline when walking off of your plane prior to picking up luggage at (813) 333-3598. Pricing is \$13 for single passengers or \$11 per passenger for 2 or more guests. Taxi service is about \$25 - \$30.

#### **Car Rental**

Discounts can be received at Avis by calling (800) 331-1212 or www.avis.com and referencing the AWD number J097716.

#### **Valet**

Valet parking is \$20 per day. Self-parking is \$16/day for B&CMA attendees; be sure to indicate you are with our group to receive the parking discount.

#### **Directions From Tampa International Airport-**9 miles (approximately 20 minutes without tolls)

- · Head northeast on George J Bean Inbound Parkway/George J Bean Pkwy
- Take the ramp to FL-60 E
- Keep right at the fork, follow signs for Tampa and merge onto FL-60 E
- · Turn right on N Ashley Drive
- Turn left onto E Jackson Street
- Turn right the 1st cross street onto N Tampa Street
- · Destination will be on the left











#### **General Session**

#### Monday, May 4th, 9:00-10:15 am



The State of the Industry Consumer Insights for the Cookie & Cracker Industry Bayshore V-VII Chris Wilkins Vice President/General Manager ConAgra Foods chris.wilkins@conagrafoods.com

Chris began his CPG career at The Pillsbury Company establishing a Since joining Technomic, Wade has conducted and written firm foundation in classical marketing. Following a few years of steady advancement, he moved on to an internet start-up continuing to build his personal tool box with a healthy dose of entrepreneurship, creativity and resourcefulness. Chris is currently, Vice President/General Manager at ConAgra Foods.

#### Monday, May 4th, 10:45-11:45 am



Second Keynote **Food Service Trends** Bayshore V-VII Wade Hanson Principal, Research & Consulting Technomic

numerous multi-sponsor and proprietary studies encompassing all foodservice segments, including retail foodservice.

This presentation will examine the current state of the foodservice industry, with a look at restaurant segment performance and areas of growth, operator menu and concept positioning trends, and consumer attitudes and preferences with regard to restaurant and key product usage.

#### **Monday Luncheon**

#### Monday, May 4th, 11:45 am-1:00 pm



**Coach Charlie Weatherbie** Director of Coaches for the Fellowship of Christians in Central Florida cweatherbie@fca.org Palma Cela Ballroom

Coach Weatherbie was recruited by Multiple D-1 Universities and chose to go to Oklahoma State as a dual sport athlete to play Football and Basketball.

Monday Luncheon Sponsored by Mondelez International

#### **Educational Sessions**

Key Guide: Production = P Managerial = M Technology = T

#### Monday, May 4th: Session Times 1:00-2:30 pm/Repeated 3:00-4:30 pm



**Deposited Cookies** 1A - P Bayshore V Claus Abrahamsen, Technical Sales Manager Franz Machinery of America, Inc. claus.abrahamsen@haas.com

Dough Piece Weight Control on Wire Cut &

#### In this session you will learn:

- Controlling weight accuracy reduces cost of raw materials and affects
- Selling underweight products is against the law
- What type of wire cutter is in your bakery today
- · Machines with a set of pumps for each die opening provides higher
- Benchmarking your machine- know where your weights are
- Taking advantage of improved standard deviation



Increasing Wire Cut Productivity: The Importance of **Correct Machine Set-Up and Die Design** 1B-P Bayshore V Sam Pallottini, Dies Business Manager **Baker Perkins** sam.pallottini@bakerperkins.com

#### In this session you will learn:

- Layout drawings are used to communicate the cookie pattern, outlet size, baked size, machine information
- One-piece polymer filler blocks, stainless steel dies (plates and cups) and stainless steel
- Wireframes have been introduced to help with current cleaning requirements
- Filler blocks are the most important components for weight control
- Mixing, temperature and water all play a part in the process of producing a good cookie
- Wirecuts are very flexible machines. They also can handle a wider range of formulas than most other cookie machines
- Wirecut mechanism set-up is about the wire height, wire stroke and wire drop

#### **Educational Sessions**

Key Guide: Production = P Managerial = M Technology = T

#### Monday, May 4th: Session Times 1:00-2:30 pm/Repeated 3:00-4:30 pm



Plant Administration of B&CMA Programs
2A - M

Bayshore VII

T.J. Nelson, Human Resources
Oak State Products
tj.nelson@oakstate.com

#### In this session you will learn:

- The difference between the ELT and the IT Course
- How to enroll students in both the ELT and the IT courses
- Who is suggested to enroll in the courses
- · How to handle the day to day functions of the programs
- How valuable the programs are for both the employee and the organization
- "What people are saying about the programs"



B&CMA Educational Programs NEW Learning Management System
2B - M

Bayshore VII
Rich Loalbo, Owner
Communications Delivery Solutions
rloalbo@gmail.com

#### In this session you will learn:

- The NEW B&CMA Learning Management System
- How a Company Administrator, Plant Administrators and Students will navigate the system
- How Company Administrators & Plant Administrators will view reports, check students progress
- How to enroll students
- What students will see when first logging on
- The new look and feel and how this new program will best fit your company









All About Ovens 3A & 3B - T Bayshore VI

John Guy, President, Thermal Systematics johnswoodmi@gmail.com

Jeff McLean, Sales Manager-North America, Spooner Vicars Bakery, jeff.mclean@spoonervicarsbakery.com

Mihaelos Mihalos, Senior Associate Principal Engineer, Mondelez International, mihaelos, mihalos @mdlz.com

Richard Starke, Director, Reading Thermal richard.starke@readingthermal.com

In this session you will learn:

- · How ovens are constructed
- The principles upon which ovens operate
- The process within each oven type
- Different types of oven bands and where used
- Compare and contrast the benefits and restrictions of each operation
- The typical baking curves of each

#### Tuesday, May 5th: Session Times 8:00-9:30 am/ Repeated 9:45-11:15 am



Food Safety- New Regulations Demands
1A - M

Bayshore V

Paul Clark, Plant Manager

Tyson Foods

paul.clark@tyson.com

#### In this session you will learn:

- FSMA is a more proactive vs. reactive approach to Food Safety by the Government
- The importance of making a sanitary plant assessment of current status to help prioritize work
- How to develop a HACCP/HARPC program based on scientific data and incorporate valued Prerequisite programs
- Different requirements of HARPC vs. HACCP
- Example of a comprehensive system based program to identify plant deficiencies & prioritize the work
- Examples (pictures) of how to correct/address older plant sanitary issues



Achieve Results or Lower Expectations

1B - M

Bayshore V

Jim Connolly, Founder & President

Connolly & Phelps, Inc.

jconnolly@orgex.com

#### In this session you will learn:

- Organizational change is the wrong label; organizations don't change, people do
- The "organizational change" process is 6 predictable steps that you can see happening in front of you if you know the model
- What leaders and managers can do to anticipate each step in the change process and make change efforts more successfully and less costly
- How to build a culture that embraces change and increases responsiveness to customers and market changes

#### **Educational Sessions**

Key Guide: Production = P Managerial = M Technology = T

#### Tuesday, May 5th: Session Times 8:00-9:30 am/Repeated 9:45-11:15 am



Creating a Versatile Packaging Solution for Variety Packs & Retail-Ready Packaging

2A - P

Bayshore VI

Rocco Fucetola, Northeast Regional Sales Manager BluePrint Automation (BPA)

rocco.fucetola@blueprintautomation.com

#### In this session you will learn:

- · The use of vision guided robotics
- · The versatility and efficiency required by food processors
- · How to create variety packs
- How to efficiently covert Work In Process (WIP) containers of product into a completed multi-pack carton



Innovative Flexible Material Packaging Concepts for Ease of Opening and Recloseability

2B - P

Bayshore VI

Dennis Gunnell, Vice President, Sales & Marketing Formost Fuji Corporation dennisg@formostfuii.com

#### In this session you will learn:

- · Latest innovations and ideas for easy open packaging
- · How to build a package that is easy to open but also insures integrity
- · How to properly test packages for integrity
- · Best ideas for recloseability
- Materials that lend themselves to easy of open and reclosure
- Pitfalls of a package that is too hard too open or too easy to open



Fundamental Bakery Production Metrics
Explained
3A - T
Bayshore VII
Dave Van Laar, President
B&CMA
dvanlaar@thebcma.org

#### In this session you will learn:

- · The basics of standards, measurements and what not to assume
- · Yield calculations for ingredients, packaging and processing
- · Efficiency concepts and measurement
- Uptime and downtime calculations
- Performance standards and measurement to better understand costs
- Baker's percent calculations and WHY?



The Science and Art of Baking - Learning through Experimentation

3B - T

Bayshore VII

Dave Busken, Manager of Research & Development Oak State Products

david.busken@oakstate.com

#### In this session you will learn:

- The scientific technique to use when doing an experiment in a bakery.
   Including changing one variable at a time
- · An objective method of measuring results, and the data to compare it to
- How to understand your variables and try to control them
- Define your target and don't let it change
- · How good is good enough depends on who is paying for the work

#### Tuesday, May 5th: Session Times 1:45 - 3:15 pm









Long-time industry leaders draw upon their hands-on experience to answer your most difficult questions. Learn quick tips, troubleshooting tactics and effective practices from seasoned mentors and colleagues.

#### **Ask the Experts Production Panel**

Bayshore VI-VII

Gary Goessel, Principal Scientist, Kellogg Company, gary.goessel@kellogg.com

Dennis Loalbo, Technical Advisor, B&CMA, <u>dloalbo@thebcma.org</u>

Marlene Stauffer, Director of Quality Assurance/Regulatory Compliance, Blommer Chocolate, <a href="mailto:mbstauffer@eg.blommer.com">mbstauffer@eg.blommer.com</a>

Jeff Pickard, Vice President Operations, Oak State Products jeff.pickard@oakstate.com

## Women in the Industry Reception

Tuesday, May 5th: 4:00 - 5:00 pm

Sponsored by DSM Food Specialties USA, Inc.

This year's reception brings together professional women of the cookie & cracker industry to meet and network with colleagues in a casual setting. Join us for this hour long reception dedicated to supporting women of the industry. Light hors d'oeuvres will be served.







#### ATTENDEES MUST BRING BADGES WITH THEM TO ALL EVENTS & TOURS



#### **B&CMA Annual Golf Outing**

Sunday, May 3, 2015

8:00am - Shotgun Scramble Start

#### **Tournament Players Club of Tampa Bay**

5300 West Lutz Lake Fern Road Lutz, Florida, 33558 813.949.0090 www.tpctampabay.com



Tampa Bay

Built in 1991, TPC of Tampa Bay has earned numerous accolades, including a four and a half star rating in *Golf Digest's* Places to Play. It has annually been voted the top golf course in the *Tampa Tribune's* Readers Choice Awards and has also been named the top golf facility in West Central Florida and one of the top five in the State by the readers of *Florida Golf Magazine*.

Fees: \$140 must be paid in advance to the B&CMA. The fee includes green fees, cart, practice facility privileges, club handling and cleaning, continental breakfast and box lunch (no metal spikes; no denim; collared shirts required). Transportation will be provided. The bus will begin loading at 6am towards Jackson Street entrance of Hotel.

#### **Club Rental**

Contact the B&CMA if you require rental, cost is \$65/each.

All registrations must be in by Friday, April 10, 2015. Any cancellations after this point will incur fees.

3

Golf hats provided by Shick
Golf Balls & Koozie by Reading Bakery Systems
Continental Breakfast sponsored by Lawrence Foods
Hole In One sponsored by Mitsubishi Electric Automation, Inc.
Beverage Cart sponsored by Compass Industrial Group

### 4

## The Florida Aquarium Downtown Tampa Tour

Sunday, May 3, 2015 10:00 am - 4:00 pm

701 Channelside Drive Tampa, Florida 33602

www.flaquarium.org

Join us for a day of fun and networking with a guided Behind the Scenes Tour followed by a Wild Dolphin Cruise and time to explore the Aquarium on your own! All registrations must be in by **Friday, April 10, 2015**. Any cancellations after this point will incur fees.

Guided Behind the Scene Tour: Start the day with this 1 hour guided tour that will give you an opportunity to visit areas that are normally off-limits to guests. The tour includes a stop to the commissary to discover how they prepare food for the animals, gain a new perspective from the tops of their largest exhibits, and experience feeding time for some hungry residents! Your tour will also include a visit from one of the animal ambassadors.

Wild Dolphin Cruise: By 2:00 pm it's all aboard the Bay Spirit II (72 foot catamaran) to experience Tampa Bay wildlife, guided by one of the Aquarium's experienced naturalists.

The 75 minute cruise will provide a chance to see & learn about the Atlantic bottle nosed dolphins, many species of endangered birds, and the occasional manatee or turtle. Dolphins are seen 90% of the time.

The only requirement is a sense of adventure & sunscreen. A good pair of binoculars is optional!

Price: \$125.00, paid in advance to the B&CMA

Includes: transportation, aquarium entry, cruise entry and meal voucher for the onsite cafe.

Buses load at 9:30 am and depart at 9:50 am from the Jackson Street entrance of Hotel.

Return: Load buses immediately following the cruise.



#### ATTENDEES MUST BRING BADGES WITH THEM TO ALL EVENTS & TOURS



#### **B&CMA Monday Night Event**

Monday, May 4th Time: 6:00 - 10:00 pm

Splitsville Luxury Lanes Channelside Bay Plaza, 615 Channelside Dr. # 120 Tampa, FL 33602

Join B&CMA for an evening of fun, networking, and lucky strikes at the retro inspired Splitsville Luxury Lanes

Dig out your bowling shirts (vintage or new), dust off those shoes and get ready for a night of bowling! Bowling has become trendy, thanks in part to pioneering chains like Splitsville they have kept the nostalgia alive by combining retro-chic details. B&CMA members will enjoy an evening of conversation, bowling on teams, food, dessert station, photo booth and more.

Sponsorship Opportunities are available for this event, contact the B&CMA for more details.

Bus Transportation will be provided to and from Splitsville Luxury Lanes. Be sure to wear your B&CMA badge. The venue is just minutes from Hilton Tampa Downtown (but note that if you are driving, parking can be difficult and expensive downtown. If you want to stay out late, plenty of cabs are available in the area to take you back to the hotel.)

Buses load at 5:30 pm and depart at 5:45 pm from the Jackson Street entrance of Hotel.



Bowling Shirt Contest

Make sure you dress the part as the B&CMA will hold a contest for the best bowling shirts, so come

Plus... pool tables, music, interactive photobooth

Photobooth Sponsored by Richmond Baking



#### **Tour of Toufayan Bakeries**

Wednesday, May 6th Tour Times: 8:00 - 11:00 am

Toufayan Bakeries 2615 E. US Highway 92 Plant City, Florida 33566

The Toufayan family's been baking breads with quality and care since 1926, the year they opened their first bakery. Still family owned over 90 years later, Toufayan's one of the largest, privately-held specialty bakeries in the United States, filling lunch bags, toasters and tummies with their fresh flatbreads, pitas, bagels and snack-time yummies.

From their Corporate Headquarters and Pita plant in Ridgefield, NJ, to their two bakeries in Orlando and Plant City, FL, the third generation of Toufayans still carefully oversee every step of the manufacturing process, from ingredient sourcing, production and baking to packaging and distribution.

We are pleased to have B&CMA as our guests. During your tour you will be shown our baking process, have an opportunity to meet some of our team, and learn about future plans for our organization. Your questions are welcome.

Buses load at 7:30, 8:00 & 8:15 am from the Jackson Street entrance of Hotel.

#### Tour Requirements: All B&CMA bakery attendees must:

- st Conform to company food safety / hygiene policies & the GMPs
- \* SIgn & Submit the Liability Waiver & Confidentiality Agreement
- \* Sign & Submit Health Questionnaire
- \* Wear B&CMA Name Badge

#### Before the tour starts, please be sure that you:

- \*Remove all jewelry and watches except plain rings and stud earrings
- \*Wear Company hair net & beard cover
- \*Use antibacterial hand cleanser and hand wash basin at appropriate points.
- \*No smoking except in designated areas
- \*No drinking or eating (including chewing gum)
- \*No nail polish or false nails
- \*All cuts to be covered with a metal detectable bandage
- \*No open toed shoes
- \*No cell phones permitted

Signed Waiver, Agreement & Questionnaire must be submitted to the B&CMA before departure to the Bakery. Contact, Vanessa Vial at vvial@thebcma.org, if you have not received agreement.

#### As of 3/16/2015

### **Sponsors**

**ADM Milling Company** American Engraving Corporation **Baker Perkins** Benchmark Automation Blommer Chocolate Chopin Technologies, Inc. Clasen Quality Coatings, Inc. CM-OPM USA CMC America Corporation Compass Industrial Group, LLC **CPM Wolverine Proctor** D. Thomas and Associates, Inc. DSM Food Specialties USA, Inc. **Edlong Dairy Technologies** Ellison Bakery, Inc. F&S Engraving, Inc. Formost Fuji Corporation Franz Haas Machinery of America, Inc. Fuchs North America GOE/Amherst Stainless Fabrication Ingredion Incorporated Intralox Kellogg Company Kliklok-Woodman Lawrence Foods Malt Products Corporation The Mennel Milling Company Mitsubishi Electric Automation, Inc. Mondelēz International Mother Murphy's Laboratories, Inc. Murnane Packaging Corporation Newly Weds Foods Oak State Products **Packaging Products Corporation** Peerless Food Equipment PlusPoint Group, LLC R.A Jones Reading Bakery Systems Richmond Baking Sandvik Process Systems LLC Schulze & Burch Biscuit Company Shaffer - Bunday Baking Solutions Shick Siemer Milling Company Spooner Vicars Bakery Systems Tiefenthaler Machinery Company, Inc.

Weidenmiller Company

Thank you to all our Sponsors!

## Vander Heide ward



The Vander Heide Award is presented to the Cookie & Cracker Manufacturing Course student who has achieved the highest grade point average in the Course for the last graduating year.

The first Vander Heide Award was presented in 1950 at the Annual Technical Conference.

Following are the award winners over the last five years.

2013 Kathleen Clark, ConAgra Foods
2012 Michael J. Downing, Bremner Food Group, Inc.
2011 Maribeth Maligaya, Dare Foods Limited
2010 Nicole Schubert, Mondelēz International
2009 Dawn Mazzaccaro, Mondelēz International



## Connecting Bakers Suppliers

#### Table Top Exhibitors - Tuesday, May 5th: 11:30 am- 1:30 pm, Bayshore I-III

American Engraving Corporation

AMF Canada

Ashworth Bros., Inc

The Austin Company

AZO, Inc.

Bake Rite Systems

Barry Callebaut, Inc.

Benchmark Automation

Berndorf Belt Technology USA

BluePrint Automation (BPA)

Bosch Packaging Technology, Inc.

Buhler Inc.

**Bunge Oils** 

Campbell Wrapper Corporation

Carmi Flavor & Fragrance Company, Inc.

Cavanna Packaging USA

Chopin Technologies, Inc.

Clasen Quality Coatings, Inc.

CM - OPM USA

CMC America Corporation

CPM Wolverine Proctor, LLC

Dakota Specialty Milling

DSM Food Specialties USA, Inc.

As of 3/16/2015

**Edlong Dairy Technologies** 

Egan Food Technologies

EyePro System S.R.L.

F&S Engraving, Inc.

First Choice Ingredients

Flavorchem Corporation

Flynn Burner Corporation

Formost Fuji Corporation

Franz Haas Machinery of America, Inc.

Fuchs North America

GOE/Amherst Stainless Fabrication

Hosokawa BEPEX

Houdijk Holland

**Ingredion Incorporated** 

**InLine Engineers** 

IOI Loders Croklaan

**JESCO** 

Kliklok-Woodman

Malt Products Corporation

The Mennel Milling Company

Mitsubishi Electric Automation, Inc.

Mother Murphy's Laboratories, Inc.

Murnane Packaging Corporation

Naegele, Inc. Bakery Systems

Peerless Food Equipment

**Propack Processing & Packaging** 

**Systems** 

Prova, Inc.

PTL - Production Techniques LTD

R.A Jones

Radio Frequency Company, Inc.

Reading Bakery Systems

Reading Thermal

Rovema North America

Sandvik Process Systems, LLC

Selas Heat Technology Company

Shaffer - Bundy Baking Solutions

Shick

Siemer Milling Company

Spooner Vicars Bakery Systems

Spraying Systems Company

Tiefenthaler Machinery Company, Inc.

Turbo Systems

Weidenmiller Company

Wire Belt Company of America

The Table Top Exhibit provides attendees the opportunity to meet with B&CMA suppliers &

learn about their products & services





2015

#### **Officers**

Bill Quigg Chairman

Dave Van Laar President

Chris WIlkins First Vice Chair

Todd Wallin Treasurer

Kathy Kinter Phelps Secretary

#### **Board of Directors**

Kevin Boyle Schulze & Burch Biscuit Company

Sam H. Campbell IV Chattanooga Bakery, Inc.

Patricia Canal Abimar Foods, Inc.

Albert L. "Bud" Cason Bud's Best Cookies Inc.

Ray Frawley Mondelēz International

Susan Hawkins Oak State Products

Michael D. Hopp Newly Weds Foods

Brent Kunimoto
Diamond Bakery Company Limited

Kevin McDonough Interbake Foods, LLC

Sharron Moss-Higham Kellogg Company

Shawn Moye Reading Bakery Systems

> Roy Peterson Toufayan Bakery

Bill Quigg Richmond Baking

Todd Wallin Ellison Bakery, Inc.

Chris Wilkins ConAgra Foods

## Calendar of Luents

#### 2015

112th Annual Convention October 18th-20th The Arizona Biltmore Phoenix, Arizona

#### 2016

91st Annual Technical Conference April 30 - May 4th Grand Hyatt Buckhead Atlanta, Georgia

> 113th Annual Convention September 25th-27th Ponte Vedra Inn & Club Ponte Vedra, Florida

International Baking Expo-IBIE October 8th-11th Las Vegas Convention Center Las Vegas, Nevada

#### The B&CMA APP







### **e**source

esource is the baking industry's only dedicated online directory featuring a comprehensive listing of supplier companies.

Operated by Sosland Publishing in collaboration with B&CMA.

B&CMA Allied members receive an upgraded listing that provides more detailed company information. The cookie and cracker category can be searched by selecting the B&CMA member search providing access directly to suppliers in the cookie and cracker industry.

# Committee

#### **Allied Advisory Committee**

Shawn Moye Chair, Reading Bakery Systems

> William Bennett PlusPoint Group, LLC

Dave Braun
The Mennel Milling Company

Scott Fischer Shick

Dennis Gunnell Formost Fuji Corporation

John Johansen
Malt Products Corporation

Paul Lattan Sosland Publishing Co./Baking & Snack

Angie Monical Siemer Milling Company

Jack Newman tna North America, Inc.

Patrice Painchaud Peerless Food Equipment

Andrew Parlour Kliklok-Woodman

Rick Parrish
Franz Haas Machinery of America, Inc.

William Stout
Packaging Products Corporation

Vince Tamborello Benchmark Automation

Werner Wittman GOE/Amherst Stainless Fabrication

> Dave Van Laar B&CMA



Hsimin Huang Chair, Kellogg Company

Barbara Baumann Mondelēz International

Dave Braun
The Mennel Milling Company

Domenic Cassone Mondelēz International

Jon Ellis Ellison Bakery, Inc.

Kathy Kinter Phelps B&CMA

Bob Krischel
Oak State Products, Inc.

Dennis Loalbo B&CMA

Cynthia Maksym ConAgra Foods

Jim Manns Mondelēz International

Jim McBride Schulze & Burch Biscuit Company

Angie Monical Siemer Milling Company

Donna Pape Kellogg Company

Felicia Quigg Richmond Baking

Vince Tamborello Benchmark Automation

> Otis Thaxton ConAgra Foods

Vanessa Vial B&CMA



#### Program at a Glance

#### **Sunday, May 3, 2015**

#### 8:00 am B&CMA Annual Golf Outing

Golf hats provided by Shick

Golf Balls & Koozie by Reading Bakery Systems Continental Breakfast sponsored by Lawrence Foods Hole In One sponsored by Mitsubishi Electric Beverage Cart sponsored by Compass Industrial

Bus loads at 6:15 am departs at 6:30

Bus loads at 6:15 am departs at 6:30

TPC of Tampa Bay

#### 10:00 am - 4:00 pm Aquarium Tampa Tour

Bus loads at 9:30 am and departs at 9:50 am

5:00 - 6:00 pm Registration

Conference Registration desk

6:30 - 7:30 pm Welcome Reception

Esplanade Patio

#### **Monday, May 4, 2015**

#### 7:30 am Registration

Conference Registration desk

7:30 am - 4:30 pm Product Display

Galleria B

#### 7:30 - 9:00 am Morning Coffee

Sponsored by Franz Haas Machinery of America, Inc. Galleria B

#### 8:00 - 8:45 am First Year Breakfast

By Invitation Only

Esplanade Suites

#### 9:00 - 10:15 am General Session

- \* Welcome
- \*Vander Heide Award Ceremony
- \* The Chairman's Award for Safety Excellence

The State of the Industry:

Consumer Insights for the Cookie & Cracker Industry

Chris Wilkins, ConAgra Foods

Bayshore V-VII

#### 10:15 - 10:45 am Refreshment Break

Sponsored by Ingredion Incorporated
Galleria B

10: 45 - 11:45 am General Session

2nd Keynote Speaker:

**Food Service Trends** 

Wade Hanson, Technomic

Bayshore V-VII

#### 11:45 am - 1:00 pm Luncheon

Luncheon Speaker

Coach Charlie Weatherbie

Sponsored by Mondelez International

Palma Cela Ballroom

#### 1:00 - 2:30 pm Breakout Sessions

1A: Dough Piece Weight Control on Wire Cut & Deposited Cookies

Claus Abrahamsen

Bayshore V

**1B:** Increasing Wire Cut Productivity: The Importance of Correct Machine Set-Up and Die Design

Sam Pallottini

Bayshore V

#### 2A: Plant Administration of B&CMA Programs

T.J. Nelson

Bayshore VII

#### 2B: B&CMA Educational Programs NEW Learning Management System

Rich Loalbo

Bayshore VII

#### 3A & 3B: All About Ovens

John Guy, Jeff McLean, Mihaelos Mihalos, Richard Starke Bayshore VI

#### 2:30 - 3:00 pm Refreshment Break

Sponsored by Kellogg Company Galleria B

#### 3:00 - 4:30 pm Breakout Sessions Repeated

Bayshore V, Bayshore VI & Bayshore VII

#### 6:00 - 10:00 pm Dinner & Bowling at Splitsville Luxury Lanes

**Photobooth sponsored by Richmond Baking**Bus loads at 5:30 pm and departs at 5:45 pm **Channelside Bay Plaza** 

#### <u>Tuesday, May 5, 2015</u>

#### 7:30 am Registration

Conference Registration desk

7:30 am - 4:30 pm Product Display

Galleria B

#### 7:30 - 8:00 am Morning Coffee

**Sponsored by Baker Perkins**Galleria B

#### 8:00 - 9:30 am Breakout Sessions

**1A:** Food Safety- New Regulations Demands Paul Clark Bayshore V

1B: Achieve Results or Lower Expectations

Jim Connolly

Bayshore V

The B&CMA APP





#### 2A: Creating a Versatile Packaging Solution for Variety Packs & Retail-Ready Packaging

Rocco Fucetola

Bayshore VI

### 2B: Innovative Flexible Material Packaging Concepts for Ease of Opening and Recloseability

Dennis Gunnell

Bayshore VI

#### 3A: Fundamental Bakery Production Metrics Explained

Dave Van Laar

Bayshore VII

#### 3B: The Science and Art of Baking - Learning through Experimentation

Dave Busken *Bayshore VII* 

#### 9:30 - 9:45 am Refreshment Break

Sponsored by Siemer Milling Company Galleria B

#### 9:45 - 11:15 am Breakout Sessions repeated

Bayshore V, Bayshore VI & Bayshore VII

#### 11:30 am - 1:30 pm Allied Table Top Exhibition and Luncheon

Bayshore I-III

#### 1:45 - 3:15 pm Ask the Experts Production Panel

Gary Geossel, Dennis Loalbo, Marlene Stauffer, Jeff Pickard

Bavshore VI-VII

#### 4:00 - 5:00 pm Women in the Industry Reception

**Sponsored by DSM Food Specialties USA, Inc.**Private Dining Room located at 211 Lounge

#### Wednesday, May 6, 2015

7:30 am Registration

Hotel Lobby at the Jackson Street Exit

#### 7:30 - 8:00 am Morning Coffee

Hotel Lobby at the Jackson Street Exit

#### 8:00 am Toufayan Bakeries Tour

Buses load at 7:30, 8:00 and 8:15 am 2615 E. US Highway 92 Plant City, Florida 33566

Attendee must be on the B&CMA tour list, waiver signed in advance, and wearing name badge.