

# CUSTOM ENGINE KITS for IRRIGATION ENGINES

Engine	Note	Kit and Parts List
300 Ford 66-69	Straight 6	FK300-02IRR
300 Ford 69-5/14/85	Straight 6	FK300-03IRR
300 Ford 5/15/85-86	Straight 6	FK300-05IRR
300 Ford 89-On	Straight 6	FK300-06IRR
460 Ford Irrigation		FK460IRR
350 Chev 1967-79	2-piece; left dip; flat tappet	GK350-10IRR
350 Chev 1980-85	2-piece; right dip; flat tappet	GK350-13IRR
350 Chev 1986-95	1-piece; flat tappet	GK350-18IRR
350 Chev 1996-02	Flat tappet conversion	GK350-31EIRR
350 Chev 1996-02	1-piece; roller cam	GK350-31IRR
454 Chev 1970-90	2-piece	GK454GEN4IRR
454 Chev 1991-95	Gen 5; 1-piece	GK454GEN5IRR
454 Chev 1996 on	Gen 6 Flat Tappet conversion	GK454GEN6EIRR
454 Chev 1996 on	Gen 6; Roller cam	GK454GEN6IRR

LOG IN  
for COMPLETE  
BILL-OF-MATERIALS



**Check Price on Line**  
[www.sbi.qwik-order.com](http://www.sbi.qwik-order.com)

1. Enter Kit number

2. Choose parts

3. Use "SUB" button



Item

1	1	0	MC1009	sub	EPR	CAMSHAFT
select	1	0	SYB-38		MEL	CAMSHAFT-ENC
select	1	0	225-1140		CLV	DISCONTINUED
select	1	0	E-842-S		ELO	CAMSHAFT
select	1	5	CS-1230		FED	CAMSHAFT



4.

**CALL 800-821-5148 .....or log in at: [www.sbi.qwik-order.com](http://www.sbi.qwik-order.com)**



• Sterling Bearing, Inc.  
• 601 Truman Rd, Kansas City, MO 64106  
• 816-842-1887, 800-821-5148

• Sterling Engine Parts  
• 361 Wilson St NE, Minneapolis, MN 55413  
• 612-623-3921, 1-888-765-5487

• New England Engine Pro  
• 5 Jacques St, Worcester, MA 01603  
• 508-752-2263, 1-800-225-7208